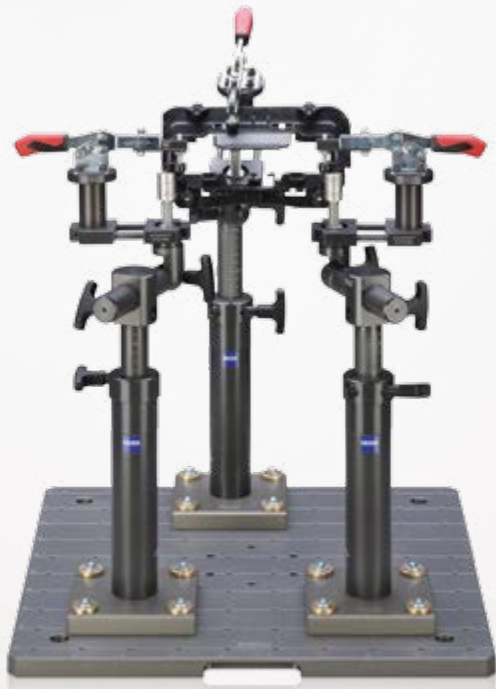


Kit Systems – Product Range:

CME



CME application example
on a CMG grid plate



ZEISS CARFIT kit systems

Product range: CME

● CME



Universal clamping units for the quick and universal **fixturing of mid-sized up to big components**

Intended purpose

The CME locating units feature adjustment and setting possibilities in six degrees of freedom. This makes it possible to secure parts in any position.

A locator for one workpiece can be created very flexibly and efficiently using several support units.

Thanks to the modular design of the CME product range, specific locating units can be created as per the workpiece size and requirements.

The units are compatible with the other ZEISS CARFIT product ranges and can be used anywhere where reproducible fixtures are required at short notice, e.g. in prototype and tool construction.

The CME units are particularly well-suited for smaller to mid-sized bridge-type measuring machines.

The CME set serves as a clamping unit for geometrically complex individual parts and modules in prototype construction. The base plate is used to position and connect the clamping units. All components are compatible with the CMB and CMP product ranges.

Contents of the CME kit system

| | | | | | | | |
|----------------------------|-----|----------------------------|----|---------------------------------------|----|----------------------------------------|----|
| Knurled nut | 10x | Storage suitcase CME | 1x | Adjustable spacer bolt, upper unit M6 | 2x | Adjustable spacer bolt, upper unit, D8 | 2x |
| ZEISS no.: 600062-0000-213 | | ZEISS no.: 600062-0000-748 | | ZEISS no.: 600062-0210-008 | | ZEISS no.: 600062-0210-012 | |
| Set screw, M6 x 20 | 10x | Corner support | 2x | Edge support | 2x | Column support, 90° | 2x |
| ZEISS no.: 600062-0210-024 | | ZEISS no.: 600062-0210-047 | | ZEISS no.: 600062-0210-048 | | ZEISS no.: 600062-0215-005 | |
| Column support, sphere | 1x | Column support, V-block | 2x | Column support, with cone | 3x | Column support, flat | 2x |
| ZEISS no.: 600062-0215-006 | | ZEISS no.: 600062-0215-007 | | ZEISS no.: 600062-0215-008 | | ZEISS no.: 600062-0215-009 | |
| Clamp | 1x | Clamp support | 1x | Connecting element, assembly | 1x | Adapter, M6 | 3x |
| ZEISS no.: 600062-0215-015 | | ZEISS no.: 600062-0215-016 | | ZEISS no.: 600062-0215-017 | | ZEISS no.: 600062-0215-020 | |





CME application example
with magnetic foot

CME application example
with bar adapter

CME application example
with base plate

ZEISS CARFIT kit systems

Product range: CME

| | | | | | | | |
|---------------------------------------------------------------|----|-----------------------------------------------------------|----|---------------------------------------------------------------------------|----|--------------------------------------------------------------------|----|
| Column support, V-block, narrow ZEISS no.: 600062-0215-028 | 2x | CME grid plate assembly 100 ZEISS no.: 600062-0323-001 | 3x | CME base unit, complete, with magnetic foot ZEISS no.: 600062-0326-001 | 3x | CME assembly, toggle clamp L140 PTFE ZEISS no.: 600062-0342-001 | 3x |
| CME bar adapter plate, 60 mm ZEISS no.: 600062-0347-001 | 3x | Single head wrench, SW 10 | 1x | Single head wrench, SW 19 | 1x | Allen wrench, SW 2 | 1x |
| Allen wrench, SW 3 | 1x | Allen wrench, SW 4 | 1x | Allen wrench, SW 5 | 1x | Precision star spindle D8 x 200 | 7x |
| Shim, D6 | 7x | Shim, D8, M12 | 7x | Screw, M12 x 50 | 7x | Screw, M8 x 50 | 7x |
| Screw, D8 | 7x | Screw, M6 x 50 | 7x | Screwdriver, slotted | 1x | Hexagon nut, M6 | 6x |

Three different CME fixturing options



Top view

Base plate attached using **clamping bolts**



Top view

Magnetic foot with forcing screws for **magnets**



Top view

Profile adapter for attaching to ZEISS CARFIT **profiles**

CME base plate
L = 100 mm
ZEISS no.: 600062-0323-000

1x

CME magnetic foot
d = 120 mm
ZEISS no.: 600062-0325-000

1x

CME bar adapter
L = 60 mm
ZEISS no.: 600062-0347-000

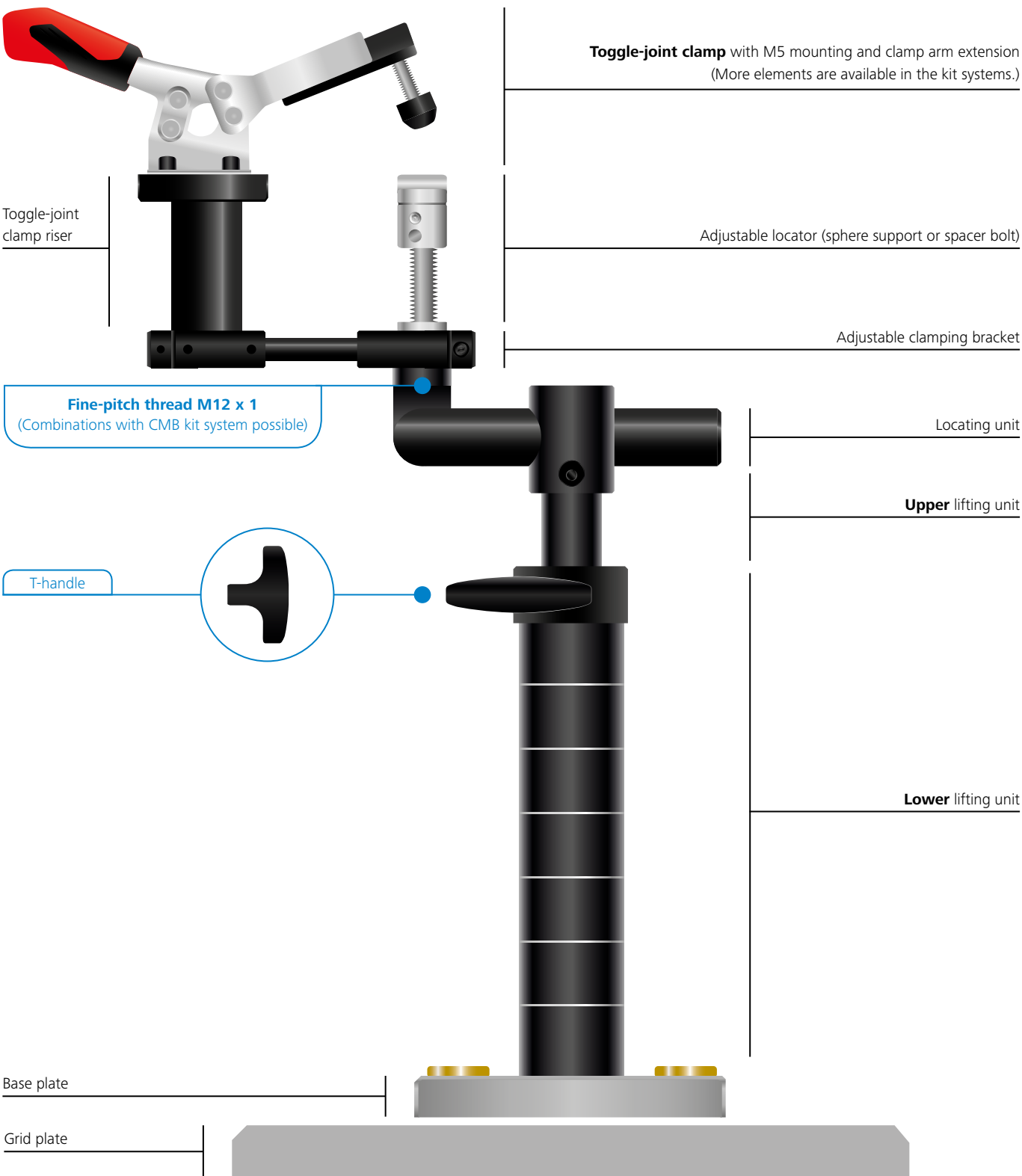
1x

CME base plate
L = 200 mm
ZEISS no.: 600062-0324-000

1x

ZEISS CARFIT Kit Systems

Product Range: CME, Overview of the Assembling



Accessory kit system: CME

Product range: CME

| | | | |
|--------------------------------------------------------------------------------|--------------------------------------------------------------------------------|--------------------------------------------------------------------------------|--------------------------------------------------------------------------------|
| Lower lifting unit, L = 240 mm, hard anodized ZEISS no.: 600062-0328-000 | Lower lifting unit, L = 330 mm, hard anodized ZEISS no.: 600062-0329-000 | Lower lifting unit, L = 450 mm, hard anodized ZEISS no.: 600062-0330-000 | Upper lifting unit, L = 150 mm, hard anodized ZEISS no.: 600062-0332-000 |
| Upper lifting unit, L = 280 mm, hard anodized ZEISS no.: 600062-0333-000 | Locating unit, L = 150 mm ZEISS no.: 600062-0334-000 | Locating unit, L = 200 mm ZEISS no.: 600062-0335-000 | Locating unit, L = 250 mm ZEISS no.: 600062-0336-000 |
| Slotted clamp bracket, adjustable, L = 80 mm ZEISS no.: 600062-0338-000 | Slotted clamp bracket, adjustable, L = 180 mm ZEISS no.: 600062-0339-000 | Toggle clamp riser, L = 75 mm ZEISS no.: 600062-0344-000 | Toggle clamp riser, L = 155 mm ZEISS no.: 600062-0345-000 |
| Sphere support, adjustable, d = 10 mm ZEISS no.: 600062-0210-009 | Spacer bolt upper unit, adjustable, d = 8 mm ZEISS no.: 600062-0210-012 | Toggle clamp M5, L = 60 mm ZEISS no.: 600062-0340-000 | Toggle clamp M5, L = 100 mm ZEISS no.: 600062-0341-000 |
| Toggle clamp M5, L = 140 mm ZEISS no.: 600062-0342-000 | Toggle clamp M5, L = 180 mm ZEISS no.: 600062-0343-000 | | |



The **lifting units** enable a smooth, linear and rotational adjustment.

The **locating unit** enable a smooth, linear and rotational adjustment.

The adjustable **clamping brackets** enable a smooth and linear adjustment.

The **toggle-joint clamp riser** is used together with the adjustable clamping bracket for fixturing and smoothly adjusting a toggle-joint clamp.

The **adjustable locator** is used to fixture / attach the workpiece. The image shows an adjustable spherical locator.



CME Small application example

ZEISS CARFIT kit systems

Product range: CME Small



| | | | | | |
|--------------------------|-----------------|-----------------------------------|-----------------|-------------------------|-----------------|
| CME Small, short version | | CME Small kit system ⁷ | | CME Small, long version | |
| ZEISS-No.: | 600062-0000-228 | ZEISS-No.: | 600062-0000-215 | ZEISS-No.: | 600062-0000-229 |
| CZFS-No.: | 14 02 4013 | CZFS-No.: | 13 10 1024 | CZFS-No.: | 14 02 4014 |

Product range: CME



| | |
|----------------|-----------------|
| CME kit system | |
| ZEISS-No.: | 600062-0000-747 |
| CZFS-No.: | 13 10 1027 |



| | | | | | |
|-------------------------------------------|-----------------|----------------------------------------------|-----------------|--------------------------------------------|-----------------|
| CME basic unit, complete, with base plate | | CME basic unit, complete, with magnetic foot | | CME basic unit, complete, with bar adapter | |
| ZEISS-No.: | 600062-0322-000 | ZEISS-No.: | 600062-0326-000 | ZEISS-No.: | 600062-0327-000 |
| CZFS-No.: | 14 02 5001 | CZFS-No.: | 14 02 5005 | CZFS-No.: | 14 02 5006 |

⁷ Including 3 x CME Small, short version

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMB Set A | CMB Set B | CMB P | CMB M | CMK Set A |
|-----------------------------------|-----------|-----------|-------|-------|-----------|
| Support column, L = 10 mm | 3x | 5x | | | |
| Support column, L = 20 mm | 3x | 5x | 3x | 2x | |
| Support column, L = 40 mm | 3x | 5x | 3x | 2x | |
| Support column, L = 60 mm | 3x | 5x | 3x | 2x | |
| Support column, L = 100 mm | 3x | 5x | 2x | | |
| Spacer bolt, lower unit | 2x | 3x | 2x | | |
| Spacer bolt, upper unit, M6 | 1x | 3x | 2x | | |
| Sphere support, d = 10 mm | 3x | 3x | | | |
| Spacer bolt with fit hole | 1x | 2x | | | |
| Connection joint | | | | 2x | |
| Spacer bolt, upper unit, d = 8 mm | 2x | 3x | 2x | 3x | |
| Adapter column, M6 / M8 | | 3x | | | |
| Bracket | 2x | 4x | | | |
| Bracket, M6 | 3x | 4x | 3x | 2x | |
| Bracket M12 x 1 | 2x | 3x | 1x | 1x | |
| Bracket with cross hole | 1x | 2x | | 1x | |
| Slotted clamp bracket | 1x | 2x | | 1x | |
| Bracket with fit hole, d = 8 mm | 3x | 3x | 2x | 2x | |
| Cube, M6 | 1x | 2x | | | |
| Clamp bracket, M4 | | 3x | 2x | | |
| Pin with thread, M6 | 2x | 3x | 2x | 3x | |
| Clamp bracket, M6 | 3x | 3x | 2x | | |
| Set screw, M6 x 20 mm | 30x | 50x | 30x | 20x | |
| Straight pin, L = 30 mm | 2x | 3x | | 2x | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMK Set B | CMP Set A | CMP Set B | CME | CME Small |
|-----------------------------------|-----------|-----------|-----------|-----|-----------|
| Support column, L = 10 mm | | 3x | 5x | | |
| Support column, L = 20 mm | | 3x | 5x | | |
| Support column, L = 40 mm | | 3x | 5x | | |
| Support column, L = 60 mm | | 3x | 5x | | |
| Support column, L = 100 mm | | 3x | 5x | | |
| Spacer bolt, lower unit | | 2x | 3x | | |
| Spacer bolt, upper unit, M6 | | 1x | 3x | 2x | |
| Sphere support, d = 10 mm | | 3x | 3x | 1x | |
| Spacer bolt with fit hole | | 1x | 2x | | |
| Connection joint | | | 3x | | |
| Spacer bolt, upper unit, d = 8 mm | | 2x | 3x | 2x | |
| Adapter column, M6 / M8 | | | 3x | | |
| Bracket | | 2x | 4x | | |
| Bracket, M6 | | 3x | 4x | | |
| Bracket M12 x 1 | | 2x | 3x | | |
| Bracket with cross hole | | 1x | 2x | | |
| Slotted clamp bracket | | 1x | 2x | | |
| Bracket with fit hole, d = 8 mm | | 3x | 3x | | |
| Cube, M6 | | 1x | 2x | | |
| Clamp bracket, M4 | | | 3x | | |
| Pin with thread, M6 | | 2x | 3x | | |
| Clamp bracket, M6 | | 3x | 3x | | |
| Set screw, M6 x 20 mm | | 30x | 50x | 10x | 1x |
| Straight pin, L = 30 mm | | 2x | 3x | | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMB Set A | CMB Set B | CMB P | CMB M | CMK Set A |
|--------------------------------|-----------|-----------|-------|-------|-----------|
| Straight pin, L = 50 mm | 2x | 3x | 3x | 2x | |
| Straight pin, L = 70 mm | 2x | 3x | 3x | | |
| Straight pin, L = 80 mm | | 3x | | | |
| Cone locator, spring loaded | 1x | 2x | | | |
| Universal V-block | | 2x | 2x | | |
| Round pin support, d = 4 mm | | 1x | | | |
| Round pin support, d = 5 mm | | 1x | | | |
| Round pin support, d = 6 mm | 1x | 1x | | | |
| Round pin support, d = 8 mm | 1x | 1x | | | |
| Round pin support, d = 10 mm | 1x | 1x | | | |
| Round pin support, d = 12 mm | 1x | 1x | | | |
| Round pin support, d = 16 mm | 1x | 1x | | | |
| Round pin support, d = 20 mm | | 1x | | | |
| Diamond pin support, d = 4 mm | | 1x | | | |
| Diamond pin support, d = 5 mm | | 1x | | | |
| Diamond pin support, d = 6 mm | 1x | 1x | | | |
| Diamond pin support, d = 8 mm | 1x | 1x | | | |
| Diamond pin support, d = 10 mm | 1x | 1x | | | |
| Diamond pin support, d = 12 mm | 1x | 1x | | | |
| Diamond pin support, d = 16 mm | 1x | 1x | | | |
| Diamond pin support, d = 20 mm | | 1x | | | |
| Corner support | 1x | 2x | | 1x | |
| Edge support | 1x | 2x | 2x | 1x | |
| V-block 90°, big | | | 2x | | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMK Set B | CMP Set A | CMP Set B | CME | CME Small |
|--------------------------------|-----------|-----------|-----------|-----|-----------|
| Straight pin, L = 50 mm | | 2x | 3x | | |
| Straight pin, L = 70 mm | | 2x | 3x | | |
| Straight pin, L = 80 mm | | | 3x | | |
| Cone locator, spring loaded | | 1x | 2x | | |
| Universal V-block | | | 2x | | |
| Round pin support, d = 4 mm | | | 1x | | |
| Round pin support, d = 5 mm | | | 1x | | |
| Round pin support, d = 6 mm | | 1x | 1x | | |
| Round pin support, d = 8 mm | | 1x | 1x | | |
| Round pin support, d = 10 mm | | 1x | 1x | | |
| Round pin support, d = 12 mm | | 1x | 1x | | |
| Round pin support, d = 16 mm | | 1x | 1x | | |
| Round pin support, d = 20 mm | | | 1x | | |
| Diamond pin support, d = 4 mm | | | 1x | | |
| Diamond pin support, d = 5 mm | | | 1x | | |
| Diamond pin support, d = 6 mm | | 1x | 1x | | |
| Diamond pin support, d = 8 mm | | 1x | 1x | | |
| Diamond pin support, d = 10 mm | | 1x | 1x | | |
| Diamond pin support, d = 12 mm | | 1x | 1x | | |
| Diamond pin support, d = 16 mm | | 1x | 1x | | |
| Diamond pin support, d = 20 mm | | | 1x | | |
| Corner support | | 1x | 2x | 2x | |
| Edge support | | 1x | 2x | 2x | |
| V-block 90°, big | | | | | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMB Set A | CMB Set B | CMB P | CMB M | CMK Set A |
|-------------------------------|-----------|-----------|-------|-------|-----------|
| V-block 120°, big | 2x | 2x | 2x | | |
| V-block 90°, small | | 2x | 2x | | |
| V-block 120°, small | | | 2x | | |
| Toggle clamp, M6 | 3x | 3x | 3x | | |
| Toggle clamp, M4 | | 3x | 3x | | |
| Spring-loaded clip, L = 70 mm | 3x | 3x | 3x | 3x | |
| Hook clamp | 1x | 1x | | | |
| Pressure spindle, M8 x 60 mm | 3x | 4x | 2x | | |
| Small parts & tool set | 1x | 1x | 1x | 1x | 1x |
| Storage suitcase | 1x | 1x | 1x | 1x | 1x |
| Bar magnet | 5x | 6x | | 5x | |
| Cone locator | 2x | 2x | | 2x | |
| Profile 60, L = 320 mm | | | | | |
| Profile 60, L = 570 mm | | | | | |
| Profile 60, L = 670 mm | | | | | |
| Profile 60, L = 720 mm | | | | | |
| Profile 60, L = 1020 mm | | | | | |
| Fixture fastening bracket | | | | | |
| Cross adapter plate | | | | | |
| Adapter plate | | | | | |
| Flange plate, 60 mm | | | | | |
| Locating pin, 60 mm | | | | | |
| Diamond T-nut -R | | | | | |
| Foot plate, 60 - 80 mm | | | | | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMK Set B | CMP Set A | CMP Set B | CME | CME Small |
|-------------------------------|-----------|-----------|-----------|-----|-----------|
| V-block 120°, big | | 2x | 2x | | |
| V-block 90°, small | | | 2x | | |
| V-block 120°, small | | | | | |
| Toggle clamp, M6 | | 3x | 3x | | |
| Toggle clamp, M4 | | | 3x | | |
| Spring-loaded clip, L = 70 mm | | 3x | 3x | | |
| Hook clamp | | 1x | 1x | | |
| Pressure spindle, M8 x 60 mm | | 3x | 4x | | |
| Small parts & tool set | 1x | 1x | 1x | | |
| Storage suitcase | 1x | 1x | 1x | | 1x |
| Bar magnet | | 5x | 6x | | |
| Cone locator | | 2x | 2x | | |
| Profile 60, L = 320 mm | | 3x | 3x | | |
| Profile 60, L = 570 mm | | 2x | 2x | | |
| Profile 60, L = 670 mm | | 2x | 2x | | |
| Profile 60, L = 720 mm | | 2x | 2x | | |
| Profile 60, L = 1020 mm | | 2x | 2x | | |
| Fixture fastening bracket | | 2x | 2x | | |
| Cross adapter plate | | 3x | 5x | | |
| Adapter plate | | 10x | 15x | | |
| Flange plate, 60 mm | | 2x | 4x | | |
| Locating pin, 60 mm | | 30x | 50x | | |
| Diamond T-nut -R | | 80x | 100x | | |
| Foot plate, 60 - 80 mm | | 4x | 4x | | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMB Set A | CMB Set B | CMB P | CMB M | CMK Set A |
|---------------------------------------|-----------|-----------|-------|-------|-----------|
| Fastening bolt, main locating pin, V2 | | | | | |
| Fastening bolt, sec. Locating pin, V2 | | | | | |
| V-block 90°, POM | | | | | |
| V-block 60°, POM | | | | | |
| V-block 120°, POM | | | | | |
| Screw set, CMP | | | | | |
| Profile 60, L = 220 mm | | | | | |
| Profile 60, L = 820 mm | | | | | |
| Profile 60, L = 1070 mm | | | | | |
| Grid plate, L = 240 x 240 x 15 | | | | | 1x |
| Bracket 1 | | | | | 2x |
| Bracket 2 | | | | | 2x |
| Column, assembly | | | | | 2x |
| Column support, 90° | | | | | 2x |
| Column support with sphere | | | | | 2x |
| Column support with V-block | | | | | |
| Column support with cone, 90° | | | | | |
| Column support, flat | | | | | 2x |
| Column for clip, L = 40 mm | | | | | 3x |
| Column for clip, L = 24 mm | | | | | |
| Adapter, M4 - M6 | | | | | 2x |
| Clamp holder, assembly | | | | | 3x |
| Column, assembly, adjustable | | | | | |
| Clamp, assembly | | | | | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMK Set B | CMP Set A | CMP Set B | CME | CME Small |
|---------------------------------------|-----------|-----------|-----------|-----|-----------|
| Fastening bolt, main locating pin, V2 | | 1x | 1x | | |
| Fastening bolt, sec. Locating pin, V2 | | 1x | 1x | | |
| V-block 90°, POM | | 2x | 2x | | |
| V-block 60°, POM | | 2x | 2x | | |
| V-block 120°, POM | | 2x | 2x | | |
| Screw set, CMP | | 1x | 1x | | |
| Profile 60, L = 220 mm | | | 3x | | |
| Profile 60, L = 820 mm | | | 2x | | |
| Profile 60, L = 1070 mm | | | 2x | | |
| Grid plate, L = 240 x 240 x 15 | 1x | | | | |
| Bracket 1 | 2x | | | | |
| Bracket 2 | 4x | | | | |
| Column, assembly | 2x | | | | |
| Column support, 90° | 2x | | | 2x | 2x |
| Column support with sphere | 2x | | | 1x | |
| Column support with V-block | 2x | | | 2x | 2x |
| Column support with cone, 90° | 2x | | | 3x | 3x |
| Column support, flat | 2x | | | 2x | 2x |
| Column for clip, L = 40 mm | 3x | | | | |
| Column for clip, L = 24 mm | 2x | | | | |
| Adapter, M4 - M6 | 2x | | | | |
| Clamp holder, assembly | 5x | | | | |
| Column, assembly, adjustable | 1x | | | | |
| Clamp, assembly | 1x | | | 1x | 1x |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMB Set A | CMB Set B | CMB P | CMB M | CMK Set A |
|-------------------------------------|-----------|-----------|-------|-------|-----------|
| Clamp support, assembly | | | | | |
| Connecting element, assembly | | | | | 1x |
| Angle | | | | | |
| Adapter, M4 | | | | | |
| Adapter, M6 | | | | | 4x |
| Adapter, M6, long | | | | | |
| Adapter, M4 x 15 mm | | | | | 2x |
| Adapter, M4 x 22.5 mm | | | | | |
| Adapter, M4 x 30 mm | | | | | |
| Adapter, M6 x 15 mm | | | | | 4x |
| Adapter, M6 x 22.5 mm | | | | | 2x |
| Adapter, M6 x 30 mm | | | | | |
| Column support with V-block, narrow | | | | | 2x |
| Column support with V-block | | | | | |
| Grid plate, L = 100 mm | | | | | |
| Grid plate, L = 200 mm | | | | | |
| Magnetic plate, d = 120 mm | | | | | |
| Bar adapter plate, L = 60 mm | | | | | |
| Lower lifting unit, L = 240 mm | | | | | |
| Lower lifting unit, L = 330 mm | | | | | |
| Lower lifting unit, L = 450 mm | | | | | |
| Upper lifting unit, L = 150 mm | | | | | |
| Upper lifting unit, L = 280 mm | | | | | |
| Locating unit, L = 150 mm | | | | | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMK Set B | CMP Set A | CMP Set B | CME | CME Small |
|-------------------------------------|-----------|-----------|-----------|-----|-----------|
| Clamp support, assembly | 1x | | | 1x | 1x |
| Connecting element, assembly | 1x | | | 1x | 1x |
| Angle | 1x | | | | |
| Adapter, M4 | 5x | | | | |
| Adapter, M6 | 5x | | | 3x | 5x |
| Adapter, M6, long | 5x | | | | |
| Adapter, M4 x 15 mm | 2x | | | | |
| Adapter, M4 x 22.5 mm | 2x | | | | |
| Adapter, M4 x 30 mm | 2x | | | | |
| Adapter, M6 x 15 mm | 2x | | | | |
| Adapter, M6 x 22.5 mm | 2x | | | | |
| Adapter, M6 x 30 mm | 2x | | | | |
| Column support with V-block, narrow | 2x | | | 2x | 2x |
| Column support with V-block | 2x | | | | 2x |
| Grid plate, L = 100 mm | | | | 1x | |
| Grid plate, L = 200 mm | | | | 1x | |
| Magnetic plate, d = 120 mm | | | | 1x | |
| Bar adapter plate, L = 60 mm | | | | 1x | |
| Lower lifting unit, L = 240 mm | | | | 3x | |
| Lower lifting unit, L = 330 mm | | | | | |
| Lower lifting unit, L = 450 mm | | | | | |
| Upper lifting unit, L = 150 mm | | | | 3x | |
| Upper lifting unit, L = 280 mm | | | | | |
| Locating unit, L = 150 mm | | | | 3x | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMB Set A | CMB Set B | CMB P | CMB M | CMK Set A |
|---------------------------------------|-----------|-----------|-------|-------|-----------|
| Locating unit, L = 200 mm | | | | | |
| Locating unit, L = 250 mm | | | | | |
| Clamp bracket, L = 80 mm | | | | | |
| Clamp bracket, L = 180 mm | | | | | |
| Toggle clamp riser, L = 75 mm | | | | | |
| Toggle clamp riser, L = 155 mm | | | | | |
| Toggle clamp, L = 60 mm | | | | | |
| Toggle clamp, L = 100 mm | | | | | |
| Toggle clamp, L = 140 mm | | | | | |
| Toggle clamp, L = 180 mm | | | | | |
| Knurled nut | | | | | |

ZEISS CARFIT kit systems

Matrix of the total quantity of components for each product range

| | CMK Set B | CMP Set A | CMP Set B | CME | CME Small |
|---------------------------------------|-----------|-----------|-----------|-----|-----------|
| Locating unit, L = 200 mm | | | | | |
| Locating unit, L = 250 mm | | | | 3x | |
| Clamp bracket, L = 80 mm | | | | 3x | |
| Clamp bracket, L = 180 mm | | | | | |
| Toggle clamp riser, L = 75 mm | | | | 3x | |
| Toggle clamp riser, L = 155 mm | | | | | |
| Toggle clamp, L = 60 mm | | | | 3x | |
| Toggle clamp, L = 100 mm | | | | | |
| Toggle clamp, L = 140 mm | | | | | |
| Toggle clamp, L = 180 mm | | | | | |
| Knurled nut | | | | 10x | 10x |